

Dimensions and wiring diagram



2.3 Dip switch

0 mm

DIP 1 – Slave address

- If contacts 1..8 are OFF, modbus slave address is selected on par. 111 $\,$ SL.Rd.

 Determines modbus slave address, in binary code as indicated below: 0000001=1; 0000010=2; 0000011=3; 0000010=4; 0000101=5; 00000110=6; 00000111=7; 01111101=125; 01111110=126; 01111111=127; 10000000=128; 10000001=129; 10000010=130; 1111101=251; 11111100=252; 11111101=253; 11111110=254.

DIP 2 - Baud rate and loading default values

- If contacts 1..3 are OFF, modbus baud rate is selected on par. 112 bd.rt.
- Contacts 1..3 determine modbus baud rate, using following values: 001=4800; 010=9600; 011=19200; 100=28800; 101=38400; 110=57600; 111=115200.
- If contact 4 is ON, parameters and all eeprom datas are loaded with factory values (default).

1 Electrical wirings

This controller has been designed and manufactured in conformity to Low Voltage Directive 2006/95/EC, 2014/35/EU (LVD) and EMC Directive 2004/108/EC, 2014/30/EU (EMC). For installation in industrial environments please observe following safety quidelines:

- Separate control line from power wires.
- Avoid proximity of remote control switches, electromagnetic contactors, powerful engines and use spe cific filters.
- Avoid proximity of power groups, especially those with phase control.
- It is strongly recommended to install adequate mains filter on power supply of the machine where the controller is installed, particularly if supplied 230Vac. The controller is designed and conceived to be incorporated into other machines, therefore CE marking on the controller does not exempt the manufacturer of machines from safety and conformity requirements applying to the machine itself.

For permanently connected equipment:

- supply wiring must be ≤ 20 Awg with cables suitable for temperatures > 70 ° C;
- for requirements about any external switch or circuit-breaker see EN 61010-1 par. 6.11.3.1 and about external overcurrent protection devices see EN 61010-1 par. 9.6.2; the switch or circuit-breaker must be near the equipment.

2 General features

Box	DIN43880, 18 x 90 x 64 mm
Power supply	24 VDC ±15% - galvanical isolation 1,5KV
Power consumption	Max 3 W
Operating conditions	Temperature 0-45 °C, humidity 3595 RH%
Material	Box: PC UL94V0 self-extinguishing, front panel: PC UL94V0 self-extinguishing
Weight	Approx. 30 g
Sealing	IP20 (box and terminal bloks)
Quick set-up options	Software LABSOFTVIEW (Front mini-USB)

2.1 Inputs

	Resolution 16 bit. Tolerance (25 °C) ± 0.3% ±1 digit (on F.S.)
	Thermocouples: type K, S, R, J, T, E, N, B (automatic compensation of the cold junction 050°C)
Configurable analogue input	Thermoresistances: PT100, PT500, PT1000, Ni100, PTC1K_NTC10K (0.3435K)
	V/I input: 010 V (23000 points), 0/420mA (26000 points), 060 mV (24000 points)
	Potentiometer: 1150 KΩ (50000 points)
Sampling time	100 ms (10 Hz)
Current Transformer (CT) input	CT 50 mAac, 50/60Hz - 100 μs (4096 points)

2.2 Outputs

2 SSR	24 VDC - 50 mA max
Analogue output	0/420 mA (34000 points \pm 0,2% F.S.) for command output, alarm output or retransmission PV/SPV
Serial communication	DRR460-12A-T128: RS485 Modbus RTU - Slave (4800115200 bit/s) DRR460-12A-CAN: CANopen slave (50K1M Bit/s)

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